

# Work Order ID 52200

September 17, 2009 1:42:58 PM



Page 1

Item ID: D3941-40  
Revision ID: A  
Item Name: Rubber Cushion

Accept



Setup Start



Stop



Start Date: 9/18/09 Start Qty: 4.00  
Required Date: 9/25/09 Req'd Qty: 4.00



Cust Item ID:  
Customer:

Reference:

Approvals:

Process Plan:

*RD mm*

Date: 09-9-17 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3941

A

100

0.00



Small Fab

Memo

0.00

Small Fab

CUT AS PER DWG

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: 139G

0.00



Packaging

Memo

0.00

Packaging

*ES 09/09/23 (4)*

*(X4) 6*

*9/9/24*

*(4) SP*

# Work Order ID 52200

September 17, 2009 1:42:58 PM



Page 2

Item ID: D3941-40  
Revision ID: A  
Item Name: Rubber Cushion

Accept



Setup Start



Stop



Start Date: 9/18/09 Start Qty: 4.00

Required Date: 9/25/09 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:  
QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/25 *[Signature]*  
MF 09-09-25

# Picklist Print

September 17, 2009 1:42:56 PM

Page 1

Work Order ID: 52200

Parent Item: D3941-40RevA

Parent Item Name: Rubber Cushion



Comments:

Start Date: 9/18/09

Required Date: 9/25/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3941RevA		Manufactured	No			100	f	0.0000	14.0337			
												
Rubber Cushion												

1111920

GP 09/09/23

SHOP COPY

RETURN TO

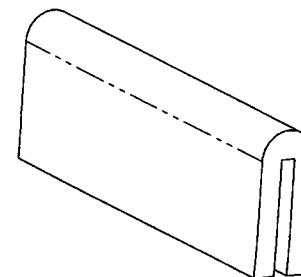
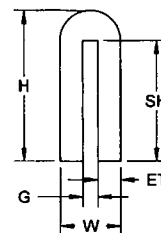
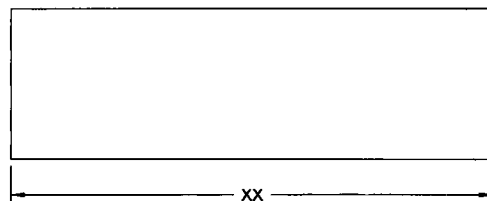
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 52200**SPECIFICATION CONTROL DRAWING**

**D3941-XX RUBBER CUSHION**  
**(XX = LENGTH OF RUBBER CUSHION IN INCHES)**

DART PART NUMBER	LENGTH "XX"	MATERIAL	HARDNESS	SUPPLIER	SUPPLIER PART NUMBER	OVERALL HEIGHT "H"	SLOT HEIGHT "SH"	EDGE THICKNESS "ET"	GAP WIDTH "G"	OVERALL WIDTH "W"	WEIGHT
D3941-12	12	BUTADIENE STYRENE	DUROMETER 70	SPAENAU	RW-102	0.313	0.25	0.047	0.031	0.125	0.01 LBS
D3941-40	40	BUTADIENE STYRENE	DUROMETER 70	SPAENAU	RW-102	0.313	0.25	0.047	0.031	0.125	0.03 LBS

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

**RELEASED**  
2009-08-20

52200

A	NEW ISSUE	BY	09.05.04
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.05.04		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D3941</b>	REV. A SHEET 1 OF 1
TITLE <b>RUBBER CUSHION</b>	
SCALE NTS	
COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	